

Work Order ID 144275

Monday, April 18, 2016 10:22:12 AM

144275

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Item ID: D350-721-045 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Maintenance Step LH
 Start Date: 4/15/2016 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 4/19/2016 Req'd Qty: 2.00 ***2*** Customer:
 Reference:

Approvals: Process Plan: MUS Date: 16-04-18 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D350-721	Rev b								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D350-721-045 CHG001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.06							
Quality Control									

MUS 16-04-18

DAS
27
9-89

APR 19 2016

APR 18 2016

DAS
28
9-89

DAS
6
9-89

DAS
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Item ID: D350-721-045

Accept

N900040100

Setup

Start

NS1

Revision ID:

Stop

NS2

Item Name: Maintenance Step LH

Start Date: 4/15/2016 Start Qty: 2.00

2

Cust Item ID:

Required Date: 4/19/2016 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run

Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

130

Packaging

Packaging

0.00

Memo

0.00

Identify and pack for shipping as per PPP D350-721-045

Identify and Stock

Location : FG124

140

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.20

BAS

27

9-89

APR 19 2016

MLS

APR 19 2016

MF

16-4-19

Picklist Print

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Work Order ID: 144275

144275

Parent Item: D350-721-045

D350-721-045

Parent Item Name: Maintenance Step LH

Start Date: 4/15/2016

Required Date: 4/19/2016

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP A 05.05.11New IssueKJ/JLM
IPP B 07.10.10 removed D3436-041 EC verified by DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-16A		Purchased	No			110	Each	226.0000	4	8			

AN4-16A

Bolt

DAS
27
9-89

Location	Loc Qty	Loc Code
FG	5	
121541	5	
over003	125	
M134606	125	
ST343	96	
M134509	96	

DAS
28
9-89

D3436-043

Manufactured No

D3436-043

Step LH

IT IS INCLUDED WITH D3436-041

MS20365-428 MS21044N4

Purchased No

MS20365-428

Nut

DAS
27
9-89

Location	Loc Qty	Loc Code
ST314	17	
m128818	17	

DAS
28
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MLJ 16-04-18

Picklist Print

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Parent Item: D350-721-045

D350-721-045

Parent Item Name: Maintenance Step LH

Start Date: 4/15/2016

Required Date: 4/19/2016

Start Qty: 2.00

Required Qty: 2.00

NAS1149F0463P

Purchased

No

110

Each

898.0000

8

16

NAS1149F0463P

Washer

Location

Loc Qty

Loc Code

ST262

890

m127832

890

st268

8

m130388

8

DAS
27
9-89

16

MLJ

APR 18 2016

DAS
28
9-89

6.0 PARTS LIST

Qty -011	Qty -041	Qty -043	Qty -045	Qty -046	PART NUMBER	DESCRIPTION
X					D350-721-011	BASKET CLAMP KIT
	X				D350-721-041	LIGHTWEIGHT HELI- UTILITY-BASKET™
		X			D350-721-043	LIGHTWEIGHT HELI-UTILITY-BASKET™, SHORT VERSION
			X		D350-721-045	MAINTENANCE STEP, LH
				X	D350-721-046	MAINTENANCE STEP, RH
	1				D3324-041	BASKET BASE ASSEMBLY
	1				D3325-041	BASKET LID ASSEMBLY
		1			D3326-041	BASKET BASE ASSEMBLY
		1			D3327-041	BASKET LID ASSEMBLY
	2	2			D2022-101	SPACER
3	3	3			D2230-1	LUG
4	4	4			D2230-3	CLAMP
	1	1			D2332-041	PROP ASSEMBLY
	1	1			D2530	HANDLE ASSEMBLY
	2	2			D2535	SPRING
	2	2			D2537	BUSHING
8	8	8			D2732-030	RUBBER CUSHION
	2	2			D2931	BUMPER
	1	1			D3338-1	LUG
	2	2			D3350-041	STRUT
	1	1			D3351-1	LABEL
			/ 1	1	D3436-041	CLAMP
			/ 1		D3436-043	LH STEP
				1	D3436-044	RH STEP
	2	2			AN3-16A	BOLT
	2	2			AN4-7A	BOLT
	2	2			AN4-12A	BOLT
	4	4			AN4-14A	BOLT
8	8	8			AN4-15A	BOLT
			/ 4	4	AN4-16A	BOLT
	1	1			AN4-20A	BOLT
	1	1			AN4-22A	BOLT
	4	4			AN5-17A	BOLT
			8	8	AN960-416	WASHER
16	30	30			AN960JD416	WASHER
	2	2			AN960JD416L	WASHER
	4	4			AN960JD516	WASHER
	2	2			AN960JD8	WASHER
	4	4			AN970-4	WASHER
			4	4	MS20365-428	NUT
	2	2			MS20600AD4W3	RIVET
	2	2			MS21042L3	NUT (OR MS21042-3)
8	18	18			MS21042L4	NUT (OR MS21042-4)
	4	4			MS21042L5	NUT (OR MS21042-5)